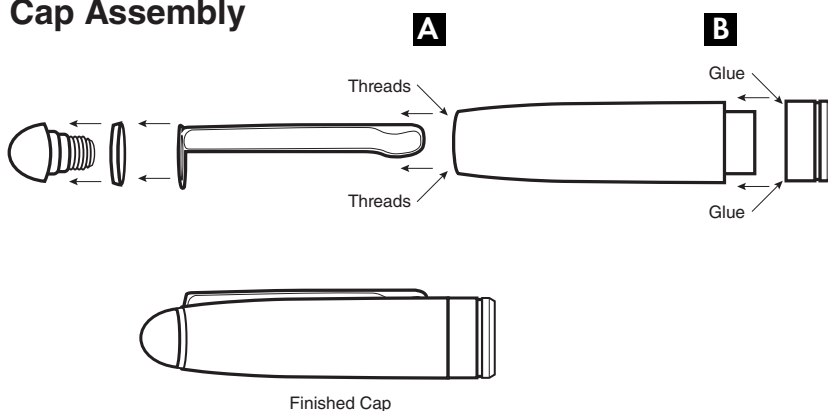


Cap Assembly

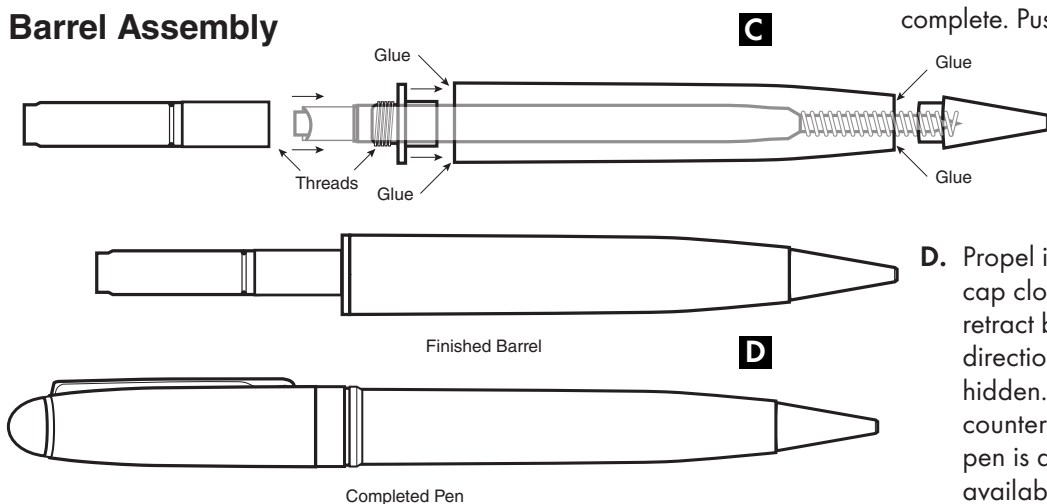


A. Put finial through finial trim ring (small tapered end first) then through hole in clip as shown. Screw finial into threaded end of cap.

B. Put two small drops of glue inside center band and push into cap as shown. Put aside for approx 1-hour to allow glue to dry.

C. Put two small drops of glue in the barrel as shown. Push nib into hole until flush with barrel. Put two small drops of glue onto the other end of barrel as indicated and push on twist mechanism holder. Put aside and let glue dry (approx. 1 hour). After the 1 hour drying time, insert refill with spring as shown, then screw twist mechanism over refill as shown. Barrel is complete. Push cap over twist Mechanism.

Barrel Assembly



D. Propel ink refill out for writing by twisting cap clockwise or counter-clockwise, retract by turning cap in opposite direction until refill tip is completely hidden. To change refill screw off cap counter clockwise. The ink refill for this pen is a Parker™ style ballpoint refill available at all office supply stores.

